KR3000 SERIES
GRAPHIC RECORDER

KR3000 series are network-compatible paperless recorders with high performance and high operating function employed high visibility 12.1" TFT color LCD display and touch panel operation system. High speed of sampling rate 100ms for all points and high accuracy of ±0.1% were realized, and measured data is stored into internal memory and maximum 8GB compact flash card (CF card).

As it can be monitored by a web browser display on several computers on intranet or internet, FTP transfer of data file and E-mail notification are also available.

■ FEATURES

● **Large sized 12.1" TFT color LCD display**
 · Large-sized high visibility display with various display functions. Real time/historical trend screen, bar-graph screen, data screen are selectable for various applications.
 · Combination display for selected 4 screens is available. It is easy to switch to individual screen by touching panel.

● **Large capacity of data memory and various recording method**
 · Compact flash card (CF card) slot is equipped as standard external memory. Large capacity storage of maximum 8GB is available.
 · Various data storing methods are selectable such as schedule programming by time of day and time of date, recording start-up by external signal and event, and data logging of before and after trigger points for alarm.

● **Multi points recording with high speed/high accuracy**
 · High-speed recording of approximately 100ms for all points and high accuracy of ±0.1% were realized. Stable measuring and recording are possible with high speed.
 · High withstand voltage of 1000V AC between input channels. (Except resistance thermometer input)

● **Easy operating and programming without manuals**
 · Easy operating by dedicated keys for each function and touch panel.
 · Various functions such as scrolling of real time trend and historical trend by panel touching are available.
 · USB port is prepared in front compartment. Setting file and data file are stored in USB memory stick.

● **Writing comments on screen**
 · Comments can be written on screen by a stylus pen.

● **Setup and display of CHINO controllers**
 · Parameter setting and recording/displaying of setting/measuring value by connecting maximum 16 units of CHINO controllers to low-order communications (option)

● **LAN network capability**
 · Various networked environment such as remote monitoring by browser, FTP server, FTP client and E-mail notification are applied as Ethernet is equipped as standard.

● **Analyzing/data acquisition application software (option)**
 · It is easy to replay and edit the recorded data file. Replay display has various mode of vertical/horizontal trend, circular trend, and also has wave-analyzing and marking by using the cursor.

● **Custom graphic screen for per each applications (NEW)**
 · By using optional custom graphic screen function, it can display the graphic screen which the user created by PC software KR Screen Designer (optional). Create letters, rectangle, oval, line, etc by drawing tool and allocate KR measuring data while making the background by JPEG or other images. By lower communication, controller SV, MV, PID can also be changed. Register up to 5 screens and its screens are switchable.

■ MODELS

KR31☐☐-☐☐☐☐☐☐

Measuring points/sampling rate*
20: 12 points/100ms
40: 24 points/100ms
60: 36 points/100ms
80: 48 points/100ms
21: 12 points/1s
41: 24 points/1s
61: 36 points/1s
81: 48 points/1s

Communications interface (option)
N : None
R : High order (RS232C)
S : High/Low order (RS422A/RS485)

Carrying handle and feet (option)
A : None
T : With carrying handle and feet

Digital input/ alarm output (option)
0: None
1: Alarm output 12 points (a contact)
2: Alarm output 6 points (c contact)
3: Alarm output 24 points (a contact)
4: Alarm output 12 points (c contact)
5: Alarm output 12 points (a contact)
　 + 6 points (c contact)
A: Digital input 8 points
B: Digital input 8 points
　 + alarm output 12 points (a contact)
C: Digital input 8 points
　 + alarm output 6 points (c contact)
D: Digital input 8 points
　 + alarm output 24 points (a contact)
E: Digital input 8 points
　 + alarm output 12 points (c contact)
F: Digital input 8 points
　 + alarm output 12 points (a contact)
　 + alarm output 6 points (c contact)

Others (option)
(Blank) : None
-1NN : Custom graphic screen
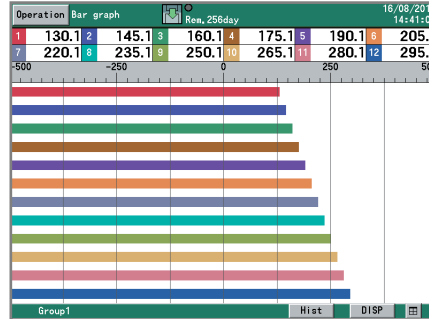
PSE-354H

■ SCREENS

● Real-time trend screen

Displays data (measured and virtual) of selected group.
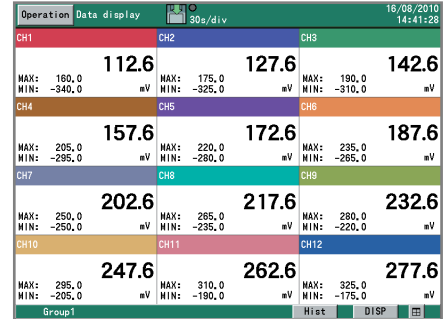Vertical trend and horizontal trend selectable.
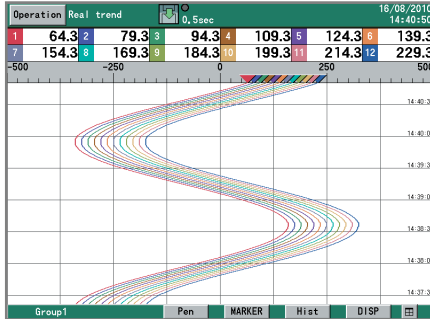
● Bar-graph screen

Displays data (measured and virtual) of selected group.
Combination display with real-time trend is available.
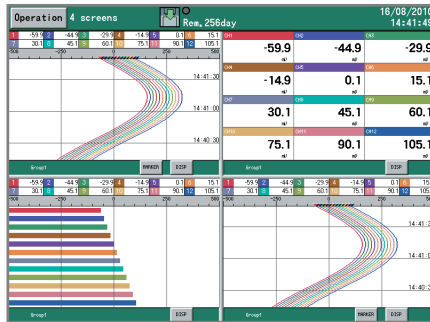

● Data screen

Displays data (measured and virtual) of selected group.
Simultaneous display of alarm status.
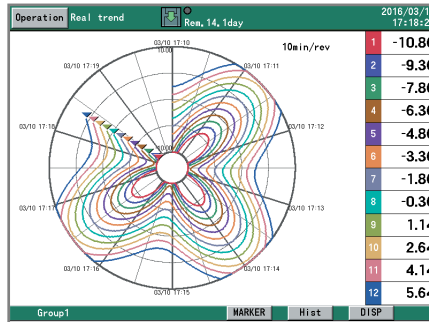

● 4 separate screen

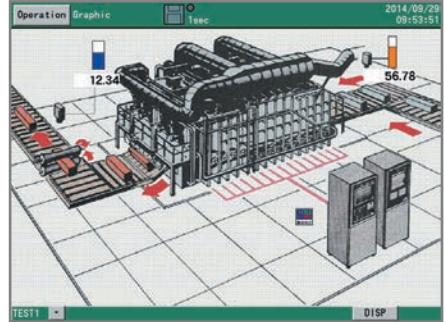Switchable from displayed 4 screens to individual screen by touch panel.

● Circular trend screen

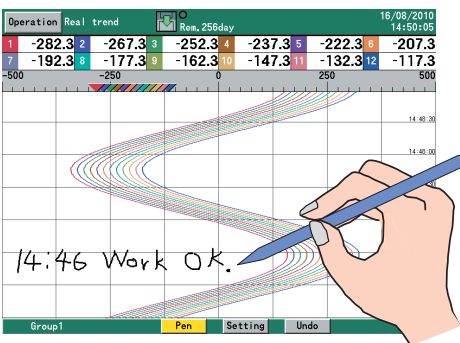High-resolution color and easy to read curve.

● Graphic screen
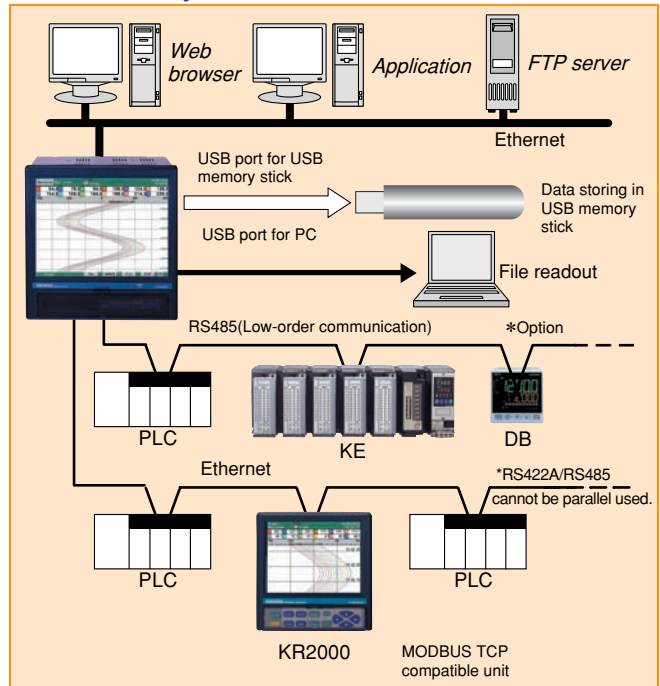
Enable to create custom display for each user*.

*Graphic screen feature is provided optionally.
BMP image has to be prepared by customer.

■ Stylus pen writing

■ Connectivity

■ INPUT SPECIFICATIONS

Measuring points: 12 points, 24 points, 36 points and 48 points
Input types: Universal
DC voltage --- ±13.8mV, ±27.6mV, ±69.0mV
±200mV, ±500mV, ±2V
±5V*, ±10V*, ±20V*, ±50V*
(*with built-in voltage divider)
DC current --- With external shunt resistor (sold separately)
Thermocouple --- B, R, S, K, E, J, T, N, PtRh40-PtRh20,
W-WRe26, WRe5-WRe26, PlatineⅢ, NiMo-Ni,
CR-AuFe, U, L
Resistance thermometer --- Pt100, JPt100, Pt50, Pt-Co

Accuracy ratings: Refer to the table of measuring range and accuracy ratings
Reference junction compensation accuracy:
K, E, J, T, N, PlatineⅢ--- ±0.5ºC or less
R, S, W-WRe26, WRe5-WRe26, NiMo-Ni, CR-AuFe,
U, L --- ±1.0 ºC or less

Sampling rate: 100ms --- Approximately 100ms for all points
1s --- Approximately 300ms for all points
Burnout: Disconnection of input signal is detected on thermocouple and
resistance thermometer input. UP/DOWN/DISABLE is selectable
for each input
Scaling: Range/scale is selectable when DC voltage/current is
programmed
Digital filter: FIR filter
Allowable signal source resistance:
Thermocouple input (burnout disable)/
DC voltage input (±2V or less) --- 1kΩ or less
DC voltage input (±5V or more) --- 100Ω or less
Resistance thermometer --- Per wire 10Ω or less
(same resistance for 3 wires)
Input resistance: DC voltage, thermocouple input --- Approximately 1MΩ
Maximum input voltage:
Thermocouple input (burnout disable)/
DC voltage input (±2V or less) --- ±10VDC
DC voltage input (±5V to ±50V) --- ±60VDC
Thermocouple input (with burnout)/
Resistance thermometer input --- ±6VDC
Maximum common mode voltage:
30V AC
Dielectric strength between channels:
1000V AC or more between each channel
(High strength semiconductor relay used)
(B terminal of resistance thermometer is shorted inside between
channels.)
Common mode rejection ratio:
120dB or more (50 or 60Hz)
Series mode rejection ratio:
50dB or more (50 or 60Hz)

■ RECORDING SPECIFICATIONS

Memory for history: 136MB
Additional memory: CF card (Up to 8GB)
128MB standard attached, Apacer Technology made
recommended
USB memory stick (Up to 8GB)
Not all USB memory stick allowable
Recording cycle: 100, 200, 500ms
1, 2, 3, 5, 10, 15, 20, 30s
1, 2, 3, 5, 10, 15, 20, 30, 60min
Logging data: Measured data --- File name (group name), time of day, month
and year of recording start, tag, measured data, alarm
status/types and marker text
Setting parameter
Storing types: Binary/CSV type
Storing methods: Manual start/stop (dedicated key and panel touching operation)
Schedule (designation for time of day and date)
Trigger signal (alarm event, digital input)
Data logging of before and after trigger points
* Pre-trigger is selectable
Measuring numbers of pre-trigger --- Max 950 data
Recording group: 6 groups of 56 points/group can be programmed
(Up to Total of 128 points)

When 12 channels recorded in sampling mode (real data).

Recording cycle	128MB	256MB	512MB	1GB	2GB
0.1 sec	3.16 days	6.32 days	12.6 days	25.3 days	50.6 days
1sec	31.6 days	63.2 days	126 days	253 days	1.4 yrs
60 sec	5.2 yrs	10 yrs	21 yrs	42 yrs	83 yrs

When 24 channels recorded in sampling mode (real data).

Recording cycle	128MB	256MB	512MB	1GB	2GB
0.1 sec	1.58 days	3.16 days	6.32 days	12.6 days	25.3 days
1sec	15.8 days	31.6 days	63.2 days	126 days	253 days
60 sec	2.6 yrs	5.2 yrs	10 yrs	21 yrs	42 yrs

When 36 channels recorded in sampling mode (real data).

Recording cycle	128MB	256MB	512MB	1GB	2GB
0.1 sec	1.05 days	2.11 days	4.20 days	8.43 days	16.9 days
1sec	10.5 days	21.1 days	42.0 days	84.3 days	168 days
60 sec	1.7 yrs	3.3 yrs	7 yrs	14 yrs	27 yrs

When 48 channels recorded in sampling mode (real data).

Recording cycle	128MB	256MB	512MB	1GB	2GB
0.1 sec	18.9 days	1.58 days	3.16 days	6.32 days	12.6 days
1sec	7.9 days	15.8 days	31.6 days	63.2 days	126 yrs
60 sec	1.3 yrs	2.6 yrs	5.2 yrs	10 yrs	21 yrs

■ COMPUTATION SPECIFICATIONS

Computation points: Maximum 128 points
Computation cycle: 100ms for all points
Computation types: Arithmetic operations --- Addition, subtraction, multiplication,
division, remainder, exponential
Comparison operations --- Equality, inequality, great, less,
equality/great, equality/less
Logical operations --- AND, OR, XOR, NOT

General functions --- Round-up, round-down, absolute
value, square root, exponent of e,
natural logarithm, common logarithm
Integration operations --- Analog integration, digital integration
Channel data operations ---
Measured data computation,
calculated data computation
moving average, previous data, first
order lag filter
Others --- Dew point, relative humidity, F-value
wind direction, 16 direction display,
increment per time (increment per set
unit time),
remaining amount of CFcard,
linearization table, data
communications input

■ ALARM SPECIFICATIONS

Setups: Up to 4 alarms can be programmed per channel
Alarm types: Upper limit, lower limit, differential upper limit, differential lower
limit (deadband is selectable), abnormal data
Delay function: Setup range of alarm delay --- 1 to 3600 seconds
Alarm settings: AND/OR selectable
Alarm outputs: Refer to option specification

■ DISPLAY SPECIFICATIONS

Display: 12.1" TFT color LCD
Display types: Measured data display
(Trend screen, Data screen, Bar-graph screen)
Historical trend display
(simultaneous display with Real-time trend is available)
Information display
(alarm display, marker list, file list)
Setting screen
(alarm, computation, memory, system, maintenance,
communication, etc.)
Trend screen: 48 colors selectable
Display screen--- 6 screens (6 groups)
Display points --- Maximum 56 points/screen
Time axis direction --- Vertical or horizontal
Line width --- 1 to 5 dot selectable
Scale display --- 4 scales
Tag/data display --- Show/hide selectable
Marker display
Data screen: Display screen --- 6 screens (6 groups)
Display points --- Maximum 56 points/screen
Display contents --- Measured value, channel/tag, unit, alarm
status
Bargraph screen: 48 colors selectable
Display screen --- 6 screens (6 groups)
Display points --- Maximum 56 points/screen
Display direction --- Vertical or horizontal
Scale display --- 1 scale
Information display: Alarm display (alarm activation/released history display)
Marker list
File list (group data file list display)
Unit information (Model, serial no., option, etc.)
LCD back light: Auto/manual OFF function
Brightness --- 4 levels adjustment

*The LCD display may contain some pixels that always or never illuminate, and the brightness of
some areas of the display may appear uneven. There are typical LCD performance characteristics
and do not constitute malfunctions.

■ DIRECT WRITING SPECIFICATION

Storage: Storing in recording file of internal/external memory
External memory file available when recording data is stored as
binary type
Line width: 10 phases
Color: 16 colors
Drawing screen: Real time trend, historical trend
Maximum drawing points:
8000 points/file*
* Trajectory point

■ COMMUNICATION FUNCTIONS

●Network
Communication type:
Ethernet (10BASE-T/100BASE-TX)
FTP server: Data file can be read from the network computer
FTP client: Transfer a data file to a network server
SNTP client: The time can be synchronized to the time of SNTP server
Web server: Conformed to HTTP1.0 --- Display the alarm, information of
maintenance by browser software (InternetExplorer5.0 or later,
NetScape6.0 or later, Opera7 or later)
* User's ID and password registration available
E-Mail: E-Mail notification at specified time for alarm activation
Report data at specified time is selectable from all registered
data
Corresponds to SSL and TLS.
Notification address --- Maximum 8 contacts
MODBUS TCP: Read and write the data of compatibles units.

●USB Communications
Communication type:
USB2.0 (full speed), host function
USB memory stick is used as external memory
Some USB memory stick cannot be used.

KR3000 SERIES

■ PROGRAMMING/OPERATION

Operation method: Touch panel/dedicated key
Operation keys: HOME, MENU, DISP, MARKER, SCROLL, CURSOR, START, STOP, DIRECTION keys, ENTER, ESC
HOME settings: Simple recording settings --- Common setting to all channels
Parameter programming for all channels together, recording cycle, selection settings
MENU settings: Input/computation programming --- Input parameter, computation parameter
DISP Settings --- Data channel parameter, group parameter, common parameter (combination display, trend vertical/horizontal)
Alarm settings
File settings (6 individual files) --- Storing method settings
Marker text settings
System settings --- Communication, clock, maintenance, key lock, password, screen, etc.
DISP operations: Operating screen selection --- Trend, data, bar-graph, historical trend, alarm display, maker list
Display selection on each screen --- Group 1 to 6 selectable

■ GENERAL SPECIFICATIONS

Rated power voltage: 100 to 240V AC (universal power supply) 50/60Hz
Maximum power consumption: 65VA
Reference operating condition:
Ambient temperature --- 21 to 25℃,
Ambient humidity --- 45 to 65%RH
Power voltage --- 100V AC±1.0%
Power frequency --- 50/60Hz±0.5%
Attitude --- Left/right 0°, forward/backward 0°
Warm-up time --- Longer than 30 minutes
Normal operating condition:
Ambient temperature --- 0 to 50℃
Ambient humidity --- 20 to 80%RH
Power voltage --- 90 to 264V AC
Power frequency --- 50/60Hz±2%
Attitude --- left/right 0°, forward tilting 0°, backward tilting 0° to 20°
Transport condition (at the packed condition on shipment from our factory):
Ambient temperature --- -20 to 60℃
Ambient humidity --- 5 to 90%RH (No dew condensation)
Vibration --- 10 to 60Hz 4.9m/ S^2 (0.5G) or less
Impact --- 392m/S^2 (40G) or less
Storage condition: Ambient temperature --- -20 to 60℃
Ambient humidity --- 5 to 90%RH (No dew condensation)
Power failure protection:
Setups and data are backed up by flash memory.
Clock:Lithium battery backs up RAM (Minimum 5 years)
Insulation resistance: Secondary terminals and protective conductor terminals --- 20MΩ or more at 500V DC
Primary terminals and protective conductor terminals --- 20MΩ or more at 500V DC
Primary and secondary terminals --- 20MΩ or more at 500V DC
Primary terminals: power terminals (L,N), alarm output terminals
Secondary terminals: measuring input terminals, digital input terminals, communications terminals
Dielectric strength: Secondary terminals and protective conductor terminals --- 1 minute at 500V AC
Primary terminals and protective conductor terminals --- 1 minute at 1500V AC
Primary and secondary terminals --- 1 minute at 2300V AC
Primary terminals:power terminals (L,N), alarm output terminals
Secondary terminals: measuring input terminals, digital input terminals, communications terminals
Case assembly material:
Front bezel --- ABS resin
Case --- Steel
Color: Front bezel --- Black (equivalent to Munsell N3.0)
Case --- Painting color, gray (equivalent to Munsell N7.0)
Weight: 7.2kg
Mounting: Panel mounting
Terminal screws: Power terminals/protective conductor terminals/communications terminals --- M4.0
Measuring input terminals/alarm output terminals/digital input terminals --- M3.5

■ OPERATION KEYS

SCROLL HOME DIRECTION keys
START MARKER ESC

POWER CF-CARD USB

STOP DISP ENTER
CURSOR MENU
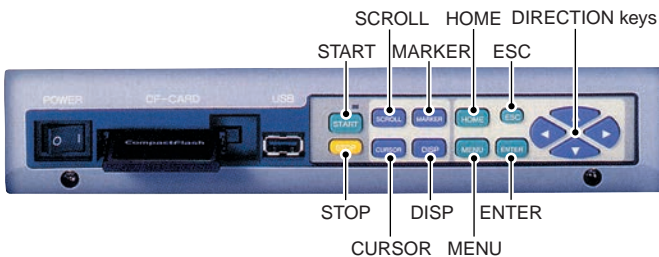
■ STANDARDS

CE: EMC directive --- EN61326-1 Class A
EN61000-3-2
EN61000-3-3
Low voltage directive --- EN61010-1
Over voltage (installation) categoryⅡ, pollution level 2, measuring categoryⅡ
Protection: Conformed to IEC60529 IP54 (recorder front bezel)

■ OPTION

Options		Specifications
Alarm output		Mechanical relay contact output for abnormal input and alarm activation Output: 24 points (a contact), 12 points (a contact, c contact), 6 points (c contact) Contact rating: Mechanical relay --- 100V AC 0.5A, 240V AC 0.2A, 30V DC 0.3A
Communications interface	High-order communications (RS232C)	Communications interface for high-order units Use for data acquisition, parameter setting and operation by a unit or PC connected to high-order RS232C (MODBUS) *Ethernet is standard equipped
	High-order /low-order communications (RS422A/RS485)	Communications interface for high-order and low-order units RS422A/RS485 (MODBUS) switchable Choose one from the following 2 types ●Communications interface for high-order units Use for data acquisition, parameter setting and operation by a unit or PC connected to high-order ●Recording of input data of CHINO products connected to low-order Parameter setting and recording/displaying of setting/measuring value of maximum 16 units of CHINO controllers Recording points: 12 points --- 108 points 24 points --- 96 points 36 points --- 84 points 48 points --- 72 points Measuring cycle: 1s/unit Connecting models: KE, SE3000 KR2000, KR3000 LE5000, AL3000, AH3000, AL4000, AH4000, DB1000, 2000, LT230, 830 350, 370, 450, 470 DP-G (data acquisition only) JU, JW Controller setting parameter: RUN/READY Execution No. (1⇔2 only) AUTO/MANUAL REMOTE/LOCAL SV, MV, alarm setting value 1- 4, PID Controller acquisition parameter: PV, SV, MV1-2 Execution SV, execution EV1-4 Execution PID, execution No. Event status · Transfer input data of KR3000 to PLC. The input data can be written on PLC only. Data writing points: 44 points Connectable PLC: Mitsubishi Electric Corporation MELSEC AnA, QnA, QnAS, FX series OMRON Corporation SYSMAC series Note) Separate purchase of protocol converter SC8-10 (optional) is required for connection to OMRON PLC.
Digital inputs	ON/OFF signal	ON/OFF input recording
	Pulse input	Maximum 10Hz pulse input Used for flow, operating time and frequency Input system:Photocoupler isolation (Common use for contact and pulse input) Built-in isolated power supply (approx. 5V) Input type: Non-power contact, open collector (TTL or transistor)
	Remote contact	The following operations are available by contact input 8 points and common signal 4 points (Selectable by parameter). ・Data memory triggering Start data recording by conductive signal from OFF to ON Data recording while conductive signal is ON ・Marker display Registered makers display by conductive signal from OFF to ON ・Integration operations Reset data for integration operations (all channels simultaneously)
Custom Graphic Screen		By KR Screen Designer (optional), create graphic screen by PC and display to KR screen via CF card. KR measuring value can be located to the screen.
Others		Handle and feet, point indication card

■ KR SCREEN DESIGNER (sold separately) (NEW)

Model: KS3200-000
OS: Windows Vista/7/8
Others: Your OS recommended requirements or better

■ MEASURING RANGES/ACCURACY RATINGS

| Input type		Measuring range	Accuracy ratings
DC voltage		-13.80 to 13.80mV -27.60 to 27.60mV -69.00 to 69.00mV -200.0 to 200.0mV -500.0 to 500.0mV -2.000 to 2.000V	±0.1%±1digit
(with built-in voltage divider)		-5.000 to 5.000V -10.00 to 10.00V -20.00 to 20.00V -50.00 to 50.00V	
T/C	K	-200.0 to 300.0℃ -200.0 to 600.0℃ -200 to 1370℃	±0.1%±1digit *-200 to 0℃: ±0.2%±1digit
	E	-200.0 to 200.0℃ -200.0 to 350.0℃ -200 to 900℃	
	J	-200.0 to 250.0℃ -200.0 to 500.0℃ -200 to 1200℃	
	T	-200.0 to 250.0℃ -200.0 to 400.0℃	
	R	0 to 1200℃ 0 to 1760℃	±0.1%±1digit *0 to 400℃: ±0.2%±1digit
	S	0 to 1300℃ 0 to 1760℃	
	B	0 to 1820℃	±0.1%±1digit *0 to 400℃:Out of accuracy ratings *400 to 800℃: 0.15%±1digit
	N	-200.0 to 400.0℃ -200.0 to 750.0℃ -200 to 1300℃	±0.15%±1digit *-200 to 0℃: ±0.3%±1digit
	W-WRe26	0 to 2315℃	±0.15%±1digit *0 to 100℃: ±4%±1digit *100 to 400℃: ±0.5%±1digit
	WRe5-WRe26	0 to 2315℃	±0.2%±1digit
	PtRh40-PtRh20	0 to 1888℃	±0.2%±1digit *0 to 300℃: ±1.5%±1digit *300 to 800℃: ±0.8%±1digit
	NiMo-Ni	-50.0 to 290.0℃ -50.0 to 600.0℃ -50 to 1310℃	±0.2%±1digit
	CR-AuFe	0.0 to 280.0K	±0.2%±1digit *0 to 20K: ±0.5%±1digit *20 to 50K: ±0.3%±1digit
	PlatinelⅡ	0.0 to 350.0℃ 0.0 to 650.0℃ 0 to 1395℃	±0.15%±1digit
	U	-200.0 to 250.0℃ -200.0 to 500.0℃ -200.0 to 600.0℃	±0.15%±1digit *-200 to 0℃: ±0.3%±1digit
	L	-200.0 to 250.0℃ -200.0 to 500.0℃ -200 to 900℃	±0.1%±1digit *－200 to 0℃: ±0.2%±1digit
RTD	Pt100	-140.0 to 150.0℃ -200.0 to 300.0℃ -200.0 to 850.0℃	±0.1%±1digit *-140.0 to 150.0℃ 700 to 850℃: ±0.15%±1digit
	JPt100	-140.0 to 150.0℃ -200.0 to 300.0℃ -200.0 to 649.0℃	±0.1%±1digit *-140.0 to 150.0℃: ±0.15%±1digit
	Pt50	-200.0 to 649.0℃	±0.1%±1digit
	Pt-Co	4.0 to 374.0K	±0.15%±1digit *4 to 50K: ±0.3%±1digit

Note: The accuracy ratings are converted into the measuring range under reference operating condition. Thermocouple input does not contain reference junction compensation accuracy.
K,E,J,T,R,S,B,N:IEC584,JIS C1602-1995
W-WRe26,WRe5-WRe26,PtRh40-PtRh20,PlatinelⅡ,NiMo-Ni,
Cr-AuFe:ASTM Vol14.03
U(Cu-CuNi),L(Fe-CuNi):DIN43710
Pt100:IEC751(1995),JIS C1604-1997
JPt100:JIS C1606-1989

■ APPLICATION SOFTWARE ZAILA (sold separately)

The software is applied for replay display/wave editing operation of recorded data in KR3000 series. It has replay display of vertical/horizontal trend and circular trend function, and also analyzing function such as magnify/reduce/partially magnify of graphs and message insert.
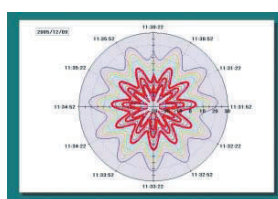
●Display examples

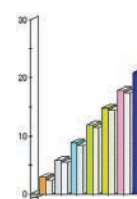Trend display window (vertical flow)
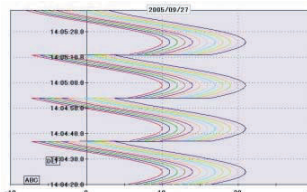
Trend display window (horizontal flow)
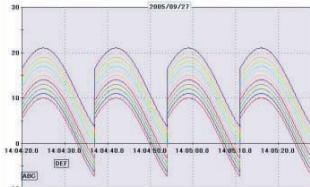
Trend display window (circular trend)

Bar-graph

●Main functions

■Trend display
Selectable from trend display window (vertical flow, horizontal flow) and circular trend display window.

■Continuous replay display window
Trend is scrolled continuously (automatically).
Scroll changes by speed and renewal data no.

■Data list display window
Displays registered data as list display.

■Bar-graph
Displays by bar. Message can be inserted into bar-graph.

■Data between markers
Displays date/time, time difference between 2 data, data difference, maximum, minimum, average, standard deviation and median among all data.

■Alarm display
Points for alarm activation at each level are displayed on a trend graph.

■Settings
Cursor, trend line, scale axis, time axis, title input on the graph, graph assistant and magnify/reduce/rotation of graphs
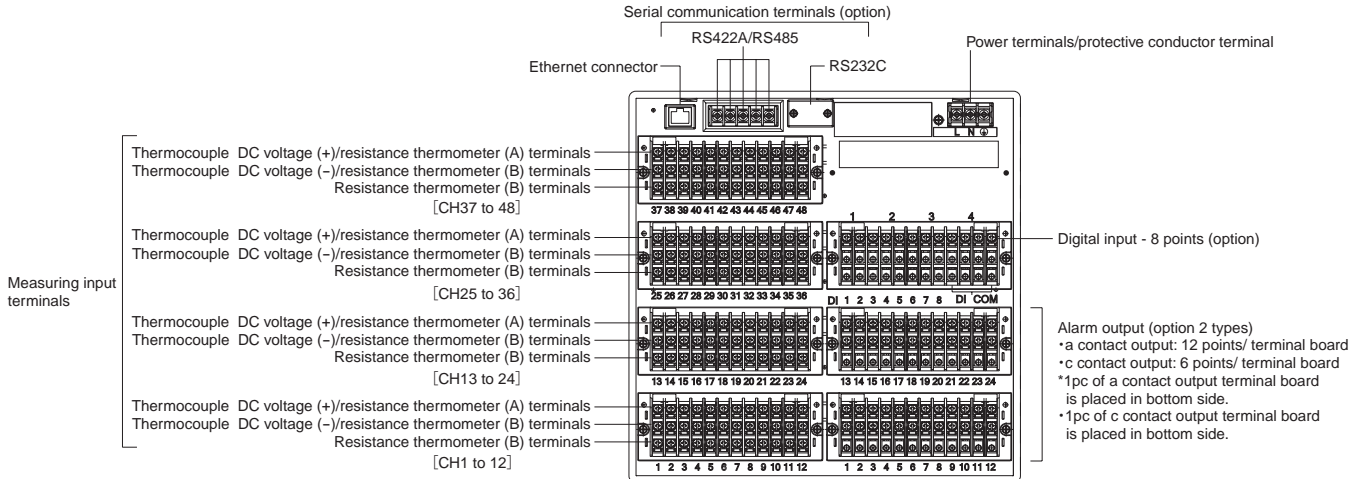
■Data conversion
Exporting to Excel, and converting to CSV file or TEXT file are available.

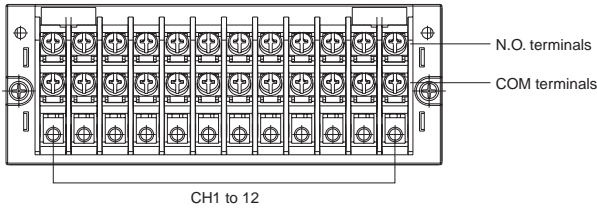## ■ ENVIRONMENT

CPU	Your OS recommended CPU and/or upper grade
OS	Windows VISTA / 7 / 8 *Internet Explorer 6.0 or later
Others	Your OS recommended memory or larger
Disk drive	CD-ROM drive: 1 drive or more Hard disk drive: Disk space of 1 drive or more for 100MB or more
Language	Japanese, English, Chinese (simplified and traditional characters), Korean

■ TERMINAL ARRANGEMENT

Serial communication terminals (option)
RS422A/RS485
RS232C
Ethernet connector
Power terminals/protective conductor terminal

Measuring input terminals

Thermocouple DC voltage (+)/resistance thermometer (A) terminals
Thermocouple DC voltage (−)/resistance thermometer (B) terminals
Resistance thermometer (B) terminals
[CH37 to 48]

Thermocouple DC voltage (+)/resistance thermometer (A) terminals
Thermocouple DC voltage (−)/resistance thermometer (B) terminals
Resistance thermometer (B) terminals
[CH25 to 36]

Thermocouple DC voltage (+)/resistance thermometer (A) terminals
Thermocouple DC voltage (−)/resistance thermometer (B) terminals
Resistance thermometer (B) terminals
[CH13 to 24]

Thermocouple DC voltage (+)/resistance thermometer (A) terminals
Thermocouple DC voltage (−)/resistance thermometer (B) terminals
Resistance thermometer (B) terminals
[CH1 to 12]

Digital input - 8 points (option)

Alarm output (option 2 types)
・a contact output: 12 points/ terminal board
・c contact output: 6 points/ terminal board
*1pc of a contact output terminal board
 is placed in bottom side.
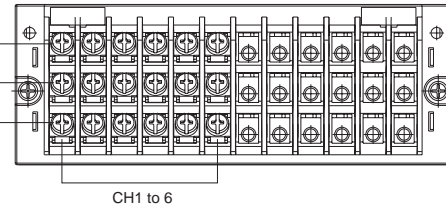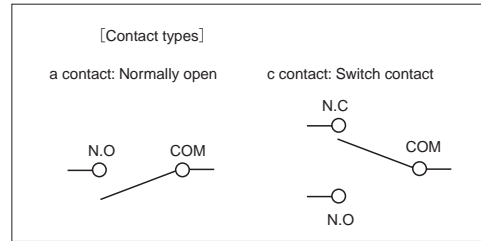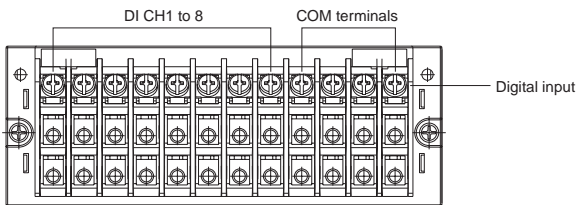・1pc of c contact output terminal board
 is placed in bottom side.

● Alarm/Digital input terminals
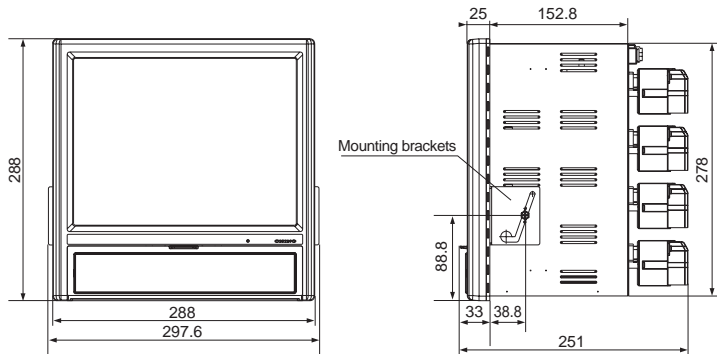
●Alarm output (a contact output 12 points)

N.O. terminals
COM terminals

CH1 to 12

●Alarm output (c contact output 6 points)

N.C. terminals
COM terminals
N.O. terminals

CH1 to 6

●Digital input

DI CH1 to 8   COM terminals

Digital input

[Contact types]

a contact: Normally open

N.O   COM

c contact: Switch contact

N.C
COM
N.O

■ DIMENSIONS

25   152.8
288
288
297.6
Mounting brackets
88.8
33   38.8
251
278

Unit: mm

● Panel cutout and minimum clearance

360
360
281^{+1}_{0}
281^{+1}_{0}
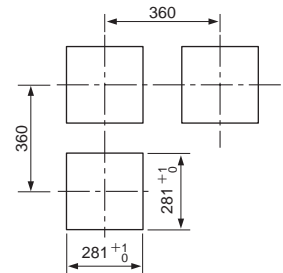
Unit: mm

Specifications subject to change without notice. Printed in Japan (I) 2017. 7